

EL SERIES

EL Series the latest CNC Machining Center with Roller type Linear Guide way and Non-Counter weight.

The lastest EL Model of Series will give faster Rapid feed rate along the all 3 Axes movement. The cutting feed rate in 3D could be controlled to have much more better 3D Sureface with the Table Maximum load increased from L Series and Speed is much more improved from it's M Series. Not only speed and surface improved but yet the precision can be achieved from these new Series.

Thailand Exclusive Agent by: Siam Elmatech Co., Ltd.





YIH CHUAN MACHINERY INDUSTRY CO., LTD

40755 No.8, 9th Rd., Taichung Industrial Park, Taichung, Taiwan E. ±886-4-2359-3351 FAX : ±886-4-2359-0012 E-mail : extron@mail.extroncnc.com



Specification	EL-965	EL-1165
X-axis travel mm	900	1,100
Y-axis travel mm		650
Z-axis travel mm	610	
Distance from spindle center no column mm		800
Distance from spindle nose to table center mm	125	5 - 735
Working Table		
Table size (X direction) mm	1,120	1,320
Table size (Y direction) mm		660
Table load capacity kg		700
Spindle		
Spindle taper		8T40
Spindle motor (cont. / 30 min) kW	7.5/11	
Spindle speed rpm	Belt drive 8,000 / 10,000 Direct drive 10,000 / 12,000 / 15,000	
Fred Rate		
X / Y axes rapid feed rate n/min.		48
Z-axis rapid feed rate m/min.	48	
Cutting feed rate n/min.	1-10	
Tool magazine		
Tool magazine capacity T	Carousel type 16T / 20T Disk type 24T	
Max. tool length mm	300	
Max. tool weight kg		7
Max. tool dia. / adj. pocket empty mm	Ø 78	/Ø150
Accuracy		
Positioning accuracy (JISB 6338) mm	± 0.003 / Full Travel	
Positioning accuracy (VDI 3441) mm	P ≤ 0.010 / Full Travel	
Repeatability (JIS 8 6338) mm	± 0.003	
Repeatability (VDI 3441) mm	Ps max ≤ 0.005	
General		
Control System	FANUC OF MF / MITSUBISHI / SIEMENS	
Prieumatic pressure requirement lig/cm²	6	
Power requirement kVA	32	
Coolant tank capacity liter	355	400
Machine weight kg	6,700	7,200
Standard Accessories		Specifications are subject to change without no
Soindle air blast	Coolant system with pump and tank	Alarm light
Coolant nozzle around spindle	Screw type chip auger	Haloger work light
Soindle chiller	Heat exchanger for electric cabinet	Leveling bolts & pads
Centralized automatic lubricating syste		Adjusting tools
Fully enclosed splash guard	Automatic power-off system	Operation manual
Chips flush coolant system	Air/water cleaning equipment	
Optional Accessories		
Coolant through spindle (CTS)	Ethernet port	Automatic work-piece measurement
Spindle thermal extension	Disk type oil skimmer	A / C cooler for electrical cabinet
Anti-drop system for sudden power outag	e Coolant through the tool adapter	FANUC 314
X/Y/Z axes optical linear scale	Chip conveyor and chip bucket	Transformer
CVC rotary table (4th axis)	Automatic tool length measurement	