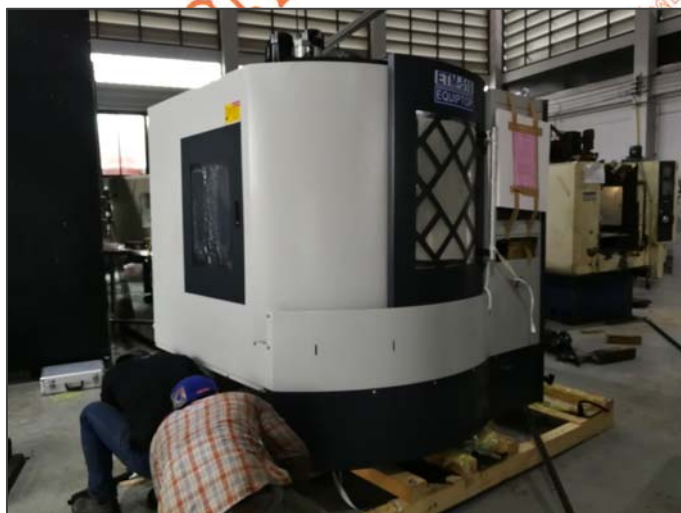


วันนี้ลง ETM-510 EQUIPTOP CNC TAPPING CENTER 2 ตัว

ตัวแทนจำหน่าย บริษัท สยาม เอลมาเทค จำกัด

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M-CODE	FUNCTION
M00	Program suspend
M01	Optional program suspend
M02	Program end
M03	Spindle CW
M04	Spindle CCW
M05	Spindle stop
M06	Automatic tool change
M07	Program Air blow
M08	Coolant ON
M09	Coolant OFF /Mist OFF/CTS OFF
M20	Magazine pot Home
M23	Pot up
M24	Pot down
M25	Tool clamp
M26	Tool unclamp
M30	Program end & rewind
M38	CTS ON
M41	4TH-AXIS clamp (Optional)
M42	4TH-AXIS unclamp (Optional)
M43	5TH-AXIS clamp (Optional)
M44	5TH-AXIS unclamp (Optional)
M46	Chip conveyor ON
M47	Chip conveyor OFF
M90(M94)	Tool reset
M98	Call sub-program
M99	Sub program

